



Aviera[®] Metal

High traffic. Low stress.



Our Story

Who We Are

With the fastest lead time in the industry, IDEON® offers high quality seating that combines award-winning design with intelligent ergonomics. From healthcare to higher education, we've been the go-to destination for build-to-order seating since 1996. Born and bred in California, all of our key collections are designed in-house and rigorously tested for quality control, strength and durability. We make customization easy—our user-friendly ChairBuilder® tool lets you design your dream chair with just a few clicks. With chairs, sofas and stools for every desk, space and environment, the possibilities are endless.

Discover premium seating solutions—at a fraction of the price.

Our Build-To-Order Promise

Custom-designed chairs, no waiting. Our lean manufacturing operation means we can complete build-to-order lounge seating orders in just 10 days. That means we can build the chair you want—and deliver it when you want it—at a price no one else can match.

Fastest Shipping in The Industry

Discover the only lounge furniture brand with a 10-day lead time promise. Our highly efficient production cycle means we can sync orders and avoid off-schedule shipments at a rate our competitors just can't match. From start to finish, we maximize efficiency in every single area—whether it's sourcing and logistics or assembly and production.



LEFT: Aviera guest chair, silver metallic metal frame, clear maple wood arm caps. TEXTILE: CF Stinson – Natural World, Nightshade.
RIGHT: Aviera patient chair, graphite metal frame, polyurethane arm caps. TEXTILE: CF Stinson – Fizz, Bubbly.



Aviera freespan three seat, silver metal frame, polyurethane arm caps. TEXTILE: DesignTex – Connor, Blue.

Aviera® Metal

High traffic. Low stress.

Designed for high-traffic areas, this sturdy collection of guest, hip, patient and bariatric chairs – plus multi-seating and tables – is ideal for entry, reception and waiting areas.

*Aviera multi-seating, silver metallic metal frame, polyurethane arm caps.
TEXTILE: Arc-Corn – Galaxy, Truffle.
Mezzanine Occasional oval table in medium cherry finish.
Linking tables in medium cherry finish.*





- PATIENT CHAIR**
- Available in Bariatric Models
 - Steel-Reinforced Aluminum Frame/ Arm Construction
 - Easy-to-Clean Metal Finishes
 - Easy Ingress and Egress
 - Wall-Saver Design

Patient & Visitor Comfort

Combine long-term comfort with a wall-saver design that angles the rear legs back, creating an appealing visual aesthetic while preventing damage to both chairs and walls.

Public and patient areas need safe and comfortable seating for all body types, making bariatrics a key design spec in healthcare.

*Aviera 44" guest chair, silver metallic metal frame, polyurethane arm caps. TEXTILE: Maharam – Vineyard, Cay.
 Mezzanine Occasional round table in medium cherry finish.
 Aviera patient chair, silver metallic metal frame, polyurethane arm caps. TEXTILE: Maharam – Vineyard, Cay.
 Mezzanine Occasional round table in medium cherry finish.*



MULTI-SEATING

- Multi-Seating Configurations
- Aluminum Arm/Frame Will Not Rust or Corrode
- Non-Shocking on Carpeted Areas
- Upholstered Arm Insert Option
- Occasional, Cube and Linking Tables

HIP CHAIR

- Steel Frame Construction
- Silver Ion Anti-Microbial Wood Finishes
- Easy Ingress and Egress
- Durable Polyurethane or Optional Wood Arm Cap
- Non-Slip and Non-Scratchable Footrest

Comfort in the Lobby

Use Aviera multi-seating to create an efficient and productive layout that maximizes visitor comfort, with affordable design perfectly suited to both your professional image and budget.

An elevated footrest with a non-slip textured surface makes it easy to get into and out of the hip chair.

*LEFT: Aviera Metal hip chair, Aviera Metal 21" guest chair, Aviera center linking table in Amber Mahogany, Aviera Metal 30" guest chair, taupe metal frame polyurethane armcaps, TEXTILE: Momentum - Chipper, Alabaster (back), Momentum - Silica Leather, Dove (seat)
RIGHT: Aviera multi-seating, taupe metal frame, polyurethane armcaps, Textile: Momentum - Chipper, Alabaster (back), Momentum - Silica Leather, Dove (seat). Aviera end linking tables in Amber Mahogany.*



Steel frame construction with metal-to-metal connection.

Construction & Durability

Aviera uses steel frame construction for a structurally sound seating experience. All models meet or exceed ANSI/BIFMA standards.

Easy Down...And Up

With an 18.5" seat height, getting into and out of a chair is as pleasurable and safe as sitting on it.

Safe Arm Design

No sharp edges or tight corners to scratch hands or pinch fingers.

No Visible Welds From The Outside

Joints are fused internally to create attractive seams.

Replaceable Parts

The seat, back, arm, upholstered arm inserts and polyurethane arm caps (wood frame only) are field replaceable to reduce maintenance time and keep chairs in service.



Chair Options

Thousands of textile choices—including CAL 117—ensure design flexibility to match and enhance any architecture, color scheme or safety concern. Additional options help extend the life and enjoyment of the chair.



Arm Caps

Durable polyurethane arms are easy to clean. Optional wood arm caps are available for Aviera metal chairs.

Protective Guard Clear Tape

Defend against floor-cleaning machinery and chemicals with this optional protection.

Arm Styles

Choose from open arms or arms with upholstered inserts.

Multi-Upholstery

Our accurate pattern matching ensures that mixing and matching back, seat and arm upholstery turns out the same—every time.

Ganging Brackets

Lock individual chairs together to keep them in line.

Moisture Barrier

Optional added protection against spills and accidents for back and/or seat.



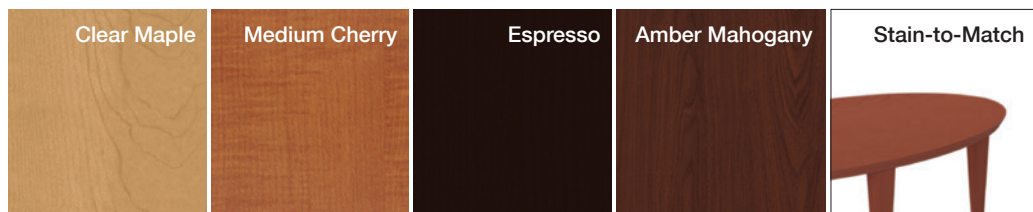
Finishes & Laminates

There are three finishes for the metal frame and arms. Optional wood arm caps are available in four stain finishes. Choose among nine laminates and polymer edges for tables.

Metal Finishes (Aviera Metal only)



Table & Arm Cap Wood Finishes



Polymer Arm Cap Finishes



Laminate Edgeband Colors



Mezzanine Tables



Cube Table Collection



Occasional Table Collection

Linking Tables

Linking tables can be specified in wood veneer or laminate tops with wood or metal legs.



Center

Width 22"
Depth 22"
Height 16"
Weight 17.5 lbs.

End

Width 21"
Depth 22"
Height 16"
Weight 17.5 lbs.

Corner Round 90°

Width 31"
Depth 31"
Height 16"
Weight 33 lbs.

Corner Square 90°

Width 28.4"
Depth 28.4"
Height 16"
Weight 33 lbs.

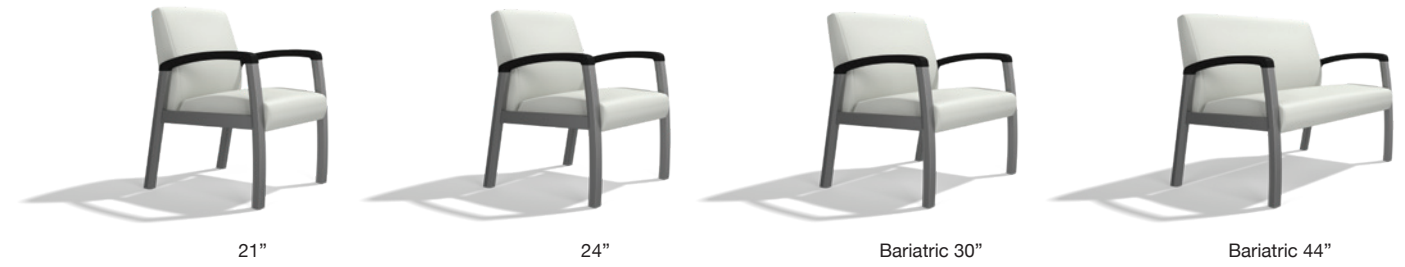
Features

- Designed for high-traffic areas
- Guest, hip, patient and multi-seating configurations
- Lightweight and durable aluminum arms and frame
- Clean-out space
- Steel frame construction with metal-to-metal connection
- Aluminum arm and frame will not rust or corrode
- Wall-saver design
- Occasional and cube tables complement linking tables
- Field-replaceable parts
- Bariatric seat sizes
- Standard and hip seat heights
- Arm design provides support for easy ingress and egress
- Multi-seating configurations
- Three metal finishes
- Optional wood arm cap
- Optional upholstered arm inserts
- Easy maintenance with field-replaceable parts and arm caps
- 350 lb. weight capacity; bariatric model 750 lb. weight capacity
- 10-year Warranty
- All options and thousands of textiles ship in 10 days



Models

Guest Chair



Hip Chair



Patient Chair



Multi-Seating



PRE-CONFIGURED

FREESPAN



START/CENTER/END

Specifications



Guest 21" Guest 24" Guest 30" Guest 44"

SPECIFICATIONS	21"	24"	30"	44"
Dimensions are in inches				
Overall Height	34.5	34.5	34.5	34.5
Overall Width	24.5	27.5	33.5	47.5
Overall Depth	26.5	26.5	26.5	26.5
Arm Height (height of arms from floor)	25.75	25.75	25.75	25.75
Arm Height (arm height from seat to top of arm)	7.25	7.25	7.25	7.25
Width Between Arms	20.75	23.75	29.75	43.75
Seat Width	21.75	24.75	30.75	44.75
Seat Depth	19	19	19	19
Seat Height	18.5	18.5	18.5	18.5
Back Height	18.5	18.5	18.5	18.5
Weight (wood)	33 lbs.	35 lbs.	45 lbs.	72 lbs.
Weight (metal)	38 lbs.	40 lbs.	50 lbs.	77 lbs.
Weight Capacity	350 lbs.	350 lbs.	750 lbs.	750 lbs.
COM* (back & seat) (with upholstered arm insert)	1.9 yds. 2.5 yds.	1.9 yds. 2.8 yds.	3.1 yds. 3.1 yds.	3.4 yds. 4.1 yds.
COL* (back & seat) (with upholstered arm insert)	29.4 sq. ft. 37.8 sq. ft.	43.4 sq. ft. 57.4 sq. ft.	47.6 sq. ft. 47.6 sq. ft.	50.4 sq. ft. 63 sq. ft.

* Yardage requirements for COM and COL are for solid and non-directional fabrics. Additional material may be required for larger repeating patterns. Contact Customer Support.



Hip Chair

SPECIFICATIONS	
Dimensions are in inches	
Overall Height	40.25
Overall Width	24.5
Overall Depth	28.25
Arm Height (height of arms from floor)	31.75
Arm Height (arm height from seat to top of arm)	7.25
Width Between Arms	20.75
Seat Width	21.75
Seat Depth	19
Seat Height	24.5
Back Height	18.5
Foot Rest Height (from floor)	7.0
Weight (wood)	33 lbs.
Weight (metal)	38 lbs.
Weight Capacity	350 lbs.
COM* (back & seat) (with upholstered arm insert)	1.9 yds. 2.5 yds.
COL* (back & seat) (with upholstered arm insert)	29.4 sq. ft. 37.8 sq. ft.

* Yardage requirements for COM and COL are for solid and non-directional fabrics. Additional material may be required for larger repeating patterns. Contact Customer Support.



Pre-Configured"

SPECIFICATIONS	21" Two Seat		24" Two Seat	
Dimensions are in inches				
GUEST				
Overall Height	34.5	34.5	34.5	34.5
Overall Width	47.19	53.19	69.85	78.85
Overall Depth	26.5	26.5	26.5	26.5
Arm Height (height of arms from floor)	25.75	25.75	25.75	25.75
Arm Height (arm height from seat to top of arm)	7.25	7.25	7.25	7.25
Width Between Arms	20.75	23.75	20.75	23.75
Seat Width	21.75	24.75	21.75	24.75
Seat Depth	19	19	19	19
Seat Height	18.5	18.5	18.5	18.5
Back Height	18.5	18.5	18.5	18.5
Weight (wood)	61 lbs.	64 lbs.	89 lbs.	94 lbs.
Weight (metal)	68 lbs.	71 lbs.	99 lbs.	104 lbs.
Weight Capacity	350 lbs.	350 lbs.	350 lbs.	350 lbs.
COM* (back & seat) (with upholstered arm insert)	3.8 yds. 4.75 yds.	3.8 yds. 5.3 yds.	5.7 yds. 7 yds.	5.7 yds. 7.8 yds.
COL* (back & seat) (with upholstered arm insert)	58.8 sq. ft. 77.8 sq. ft.	86.8 sq. ft. 112.4 sq. ft.	88.2 sq. ft. 117.8 sq. ft.	130.2 sq. ft. 168.4 sq. ft.

* Yardage requirements for COM and COL are for solid and non-directional fabrics. Additional material may be required for larger repeating patterns. Contact Customer Support.



Patient 21" Patient 24" Patient 30"

SPECIFICATIONS	21"	24"	30"
Dimensions are in inches			
Overall Height	44	44	44
Overall Width	24.5	27.5	33.5
Overall Depth	26.5	26.5	26.5
Arm Height (height of arms from floor)	25.75	25.75	25.75
Arm Height (arm height from seat to top of arm)	7.25	7.25	7.25
Width Between Arms	20.75	23.75	29.75
Seat Width	21.75	24.75	30.75
Seat Depth	19	19	19
Seat Height	18.5	18.5	18.5
Back Height	28.5	28.5	28.5
Weight (wood)	37 lbs.	39 lbs.	52 lbs.
Weight (metal)	42 lbs.	44 lbs.	57 lbs.
Weight Capacity	350 lbs.	350 lbs.	750 lbs.
COM* (back & seat) (with upholstered arm insert)	2.8 yds. 3.1 yds.	2.8 yds. 3.1 yds.	3.8 yds. 3.8 yds.
COL* (back & seat) (with upholstered arm insert)	35 sq. ft. 49 sq. ft.	43.4 sq. ft. 49 sq. ft.	50 sq. ft. 57 sq. ft.

* Yardage requirements for COM and COL are for solid and non-directional fabrics. Additional material may be required for larger repeating patterns. Contact Customer Support.



Freespan Armless

SPECIFICATIONS	21" Two Seat		24" Two Seat	
Dimensions are in inches				
GUEST BACK				
Overall Height	34.5	34.5	34.5	34.5
Overall Width	46.39	52.39	68.27	77.27
Overall Depth	26.5	26.5	26.5	26.5
Arm Height (height of arms from floor)	25.75	25.75	25.75	25.75
Arm Height (arm height from seat to top of arm)	7.25	7.25	7.25	7.25
Width Between Arms	42.64	48.64	64.52	73.52
Seat Width	21.75	24.75	21.75	24.75
Seat Depth	19	19	19	19
Seat Height	18.5	18.5	18.5	18.5
Back Height	18.5	18.5	18.5	18.5
Weight (wood)	76 lbs.	79 lbs.	99 lbs.	104 lbs.
Weight (metal)	81 lbs.	84 lbs.	104 lbs.	109 lbs.
Weight Capacity	525 lbs.	525 lbs.	750 lbs.	750 lbs.
COM* (back & seat) (with upholstered arm insert)	3.8 yds. 4.25 yds.	4.3 yds. 4.5 yds.	5.6 yds. 6 yds.	5.9 yds. 6.5 yds.
COL* (back & seat) (with upholstered arm insert)	58 sq. ft. 68 sq. ft.	73 sq. ft. 86 sq. ft.	88.2 sq. ft. 93 sq. ft.	93 sq. ft. 102 sq. ft.

* Yardage requirements for COM and COL are for solid and non-directional fabrics. Additional material may be required for larger repeating patterns. Contact Customer Support.



Freespan



Start/Center/End

SPECIFICATIONS

Dimensions are in inches

GUEST BACK	21" Two Seat	24" Two Seat	21" Three Seat	24" Three Seat
Overall Height	34.5	34.5	34.5	34.5
Overall Width	47.28	53.28	70.03	79.03
Overall Depth	26.5	26.5	26.5	26.5
Arm Height (height of arms from floor)	25.75	25.75	25.75	25.75
Arm Height (arm height from seat to top of arm)	7.25	7.25	7.25	7.25
Width Between Arms	20.75	23.75	20.75	23.75
Seat Width	21.75	24.75	21.75	24.75
Seat Depth	19	19	19	19
Seat Height	18.5	18.5	18.5	18.5
Back Height	18.5	18.5	18.5	18.5
Weight (wood)	79 lbs.	82 lbs.	105 lbs.	110 lbs.
Weight (metal)	85 lbs.	88 lbs.	112 lbs.	117 lbs.
Weight Capacity	525 lbs.	525 lbs.	750 lbs.	750 lbs.
COM* (back & seat) (with upholstered arm insert)	3.8 yds. 5 yds.	4.3 yds. 5.25 yds.	5.6 yds. 7.5 yds.	5.9 yds. 8 yds.
COL* (back & seat) (with upholstered arm insert)	58 sq. ft. 83 sq. ft.	86 sq. ft. 88 sq. ft.	88.2 sq. ft. 122 sq. ft.	93 sq. ft. 130 sq. ft.

* Yardage requirements for COM and COL are for solid and non-directional fabrics. Additional material may be required for larger repeating patterns. Contact Customer Support.

SPECIFICATIONS Dimensions are in inches

START	21" Guest	21" Patient	24" Guest	24" Patient	30" Guest	30" Patient	44" Guest
Overall Height	34.5	44	34.5	44	34.5	44	34.5
Overall Width	24.5	24.5	27.5	27.5	33.5	33.5	47.5
Overall Depth	26.5	26.5	26.5	26.5	26.5	26.5	26.5
Arm Height (height of arms from floor)	25.75	25.75	25.75	25.75	25.75	25.75	25.75
Arm Height (arm height from seat to top of arm)	7.25	7.25	7.25	7.25	7.25	7.25	7.25
Width Between Arms	20.75	20.75	23.75	23.75	29.75	29.75	43.75
Seat Width	21.75	21.75	24.75	24.75	30.75	30.75	44.75
Seat Depth	19	19	19	19	19	19	19
Seat Height	18.5	18.5	18.5	18.5	18.5	18.5	18.5
Back Height	18.5	28.5	18.5	28.5	18.5	28.5	18.5
Weight (wood)	33 lbs.	37 lbs.	35 lbs.	39 lbs.	45 lbs.	52 lbs.	72 lbs.
Weight (metal)	38 lbs.	42 lbs.	40 lbs.	44 lbs.	50 lbs.	57 lbs.	77 lbs.
Weight Capacity (per seat)	350 lbs.	350 lbs.	350 lbs.	350 lbs.	750 lbs.	750 lbs.	750 lbs.
COM* (back & seat) (with upholstered arm insert)	1.9 yds. 2.5 yds.	2.8 yds. 3.1 yds.	1.9 yds. 2.8 yds.	2.8 yds. 3.1 yds.	3.1 yds. 3.1 yds.	3.8 yds. 3.8 yds.	3.4 yds. 4.1 yds.
COL* (back & seat) (with upholstered arm insert)	29.4 sq. ft. 37.8 sq. ft.	35 sq. ft. 49 sq. ft.	43.4 sq. ft. 57.4 sq. ft.	43.4 sq. ft. 49 sq. ft.	47.6 sq. ft. 47.6 sq. ft.	50 sq. ft. 57 sq. ft.	50.4 sq. ft. 63 sq. ft.

* Yardage requirements for COM and COL are for solid and non-directional fabrics. Additional material may be required for larger repeating patterns. Contact Customer Support.

CENTER

Overall Height	34.5	44	34.5	44	34.5	44	34.5
Overall Width	22.66	22.66	25.66	25.66	31.66	31.66	45.66
Overall Depth	26.5	26.5	26.5	26.5	26.5	26.5	26.5
Arm Height (height of arms from floor)	25.75	25.75	25.75	25.75	25.75	25.75	25.75
Arm Height (arm height from seat to top of arm)	7.25	7.25	7.25	7.25	7.25	7.25	7.25
Width Between Arms	20.75	20.75	23.75	23.75	29.75	29.75	43.75
Seat Width	21.75	21.75	24.75	24.75	30.75	30.75	44.75
Seat Depth	19	19	19	19	19	19	19
Seat Height	18.5	18.5	18.5	18.5	18.5	18.5	18.5
Back Height	18.5	28.5	18.5	28.5	18.5	28.5	18.5
Weight (wood)	33 lbs.	37 lbs.	35 lbs.	39 lbs.	45 lbs.	52 lbs.	72 lbs.
Weight (metal)	38 lbs.	42 lbs.	40 lbs.	44 lbs.	50 lbs.	57 lbs.	77 lbs.
Weight Capacity (per seat)	350 lbs.	350 lbs.	350 lbs.	350 lbs.	750 lbs.	750 lbs.	750 lbs.
COM* (back & seat) (with upholstered arm insert)	1.9 yds. 2.25 yds.	2.8 yds. 2.8 yds.	1.9 yds. 2.5 yds.	2.8 yds. 3.1 yds.	3.1 yds. 3.1 yds.	3.8 yds. 3.8 yds.	3.4 yds. 3.5 yds.
COL* (back & seat) (with upholstered arm insert)	29.4 sq. ft. 40 sq. ft.	35 sq. ft. 49 sq. ft.	43.4 sq. ft. 55 sq. ft.	43.4 sq. ft. 49 sq. ft.	47.6 sq. ft. 47.6 sq. ft.	50 sq. ft. 57 sq. ft.	50.4 sq. ft. 60 sq. ft.

* Yardage requirements for COM and COL are for solid and non-directional fabrics. Additional material may be required for larger repeating patterns. Contact Customer Support.

END

Overall Height	34.5	44	34.5	44	34.5	44	34.5
Overall Width	22.66	22.66	25.66	25.66	31.66	31.66	45.66
Overall Depth	26.5	26.5	26.5	26.5	26.5	26.5	26.5
Arm Height (height of arms from floor)	25.75	25.75	25.75	25.75	25.75	25.75	25.75
Arm Height (arm height from seat to top of arm)	7.25	7.25	7.25	7.25	7.25	7.25	7.25
Width Between Arms	20.75	20.75	23.75	23.75	29.75	29.75	43.75
Seat Width	21.75	21.75	24.75	24.75	30.75	30.75	44.75
Seat Depth	19	19	19	19	19	19	19
Seat Height	18.5	18.5	18.5	18.5	18.5	18.5	18.5
Back Height	18.5	28.5	18.5	28.5	18.5	28.5	18.5
Weight (wood)	33 lbs.	37 lbs.	35 lbs.	39 lbs.	45 lbs.	52 lbs.	72 lbs.
Weight (metal)	38 lbs.	42 lbs.	40 lbs.	44 lbs.	50 lbs.	57 lbs.	77 lbs.
Weight Capacity (per seat)	350 lbs.	350 lbs.	350 lbs.	350 lbs.	750 lbs.	750 lbs.	750 lbs.
COM* (back & seat) (with upholstered arm insert)	1.9 yds. 2.25 yds.	2.8 yds. 2.8 yds.	1.9 yds. 2.5 yds.	2.8 yds. 3.1 yds.	3.1 yds. 3.1 yds.	3.8 yds. 3.8 yds.	3.4 yds. 3.5 yds.
COL* (back & seat) (with upholstered arm insert)	29.4 sq. ft. 40 sq. ft.	35 sq. ft. 49 sq. ft.	43.4 sq. ft. 55 sq. ft.	43.4 sq. ft. 49 sq. ft.	47.6 sq. ft. 47.6 sq. ft.	50 sq. ft. 57 sq. ft.	50.4 sq. ft. 60 sq. ft.

* Yardage requirements for COM and COL are for solid and non-directional fabrics. Additional material may be required for larger repeating patterns. Contact Customer Support.

Why Choose IDEON?

Lasting durability.

All our high-quality IDEON products are developed and sustainably built, making them a cost-effective solution for any healthcare, education or corporate facility.



Aviera Construction

Steel frame construction provides for a structurally sound seating experience, while field-replaceable parts make maintenance easy.

10-Year Warranty

IDEON warrants to the original purchaser that our products will be free from defects in material and workmanship for 10 years. Visit our website for the complete IDEON warranty.

ANSI/BIFMA

We are members of the Business and Institutional Furniture Manufacturer's Association (BIFMA). Tests developed by BIFMA and approved by the American National Standards Institute (ANSI) determine the strength and durability of seating. Although testing is not a warranty or guarantee, our products meet or exceed BIFMA and ANSI standards.

Aviera Weight Capacity

Aviera chairs are designed with rigid standards that test for arm and leg strength, load and impact. They have a 350 lb. weight capacity and bariatric models have a 750 lb. weight capacity.

Unsurpassed Quality

CAL 133

Fire safety is a top priority for many institutions. IDEON strongly supports CAL 133 standards and makes it easy for designers and buyers to specify CAL 133 chairs:

- Available in plastic, fabric and leather
- **No delay** – turnaround in 10 days
- CAL 133 models are available for every product collection
- COM fabric approval service
- **Low incremental cost** to specify CAL 133 compared to our competitors

Commitment to Sustainability

We make it easier to design and build green, or upgrade your facility to the latest environmental standards.

LEED Certification

Earn points toward LEED certification thanks to our manufacturing locations and our consciousness of recycled material.

Environmental Data Sheets

Our Environmental Data Sheets are detailed documents declaring the percentage of recycling content, manufacturing process and indoor air emissions.

Greenguard Certification

All IDEON products have been tested and certified by the GREENGUARD Environmental Institute and have met the rigorous criteria required by GREENGUARD Gold in accordance with the Collaborative for High Performance Schools (CHPS) and the Leadership in Energy and Environmental Design (LEED) Building Rating System.



IDEON[®]



FRONT COVER TEXTILE: CF Stinson Wish Surfer

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P181205